

National Cycle Archive



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A new, vivid version of cycling's most famous mark!



All over the world, the famous Raleigh Heron's Head symbol is known as the mark of supreme quality in bicycles . . . now, on the new Raleigh Gran Sport and Raleigh Sprite models, it appears in a new, vivid form – more colourful, more in keeping with the new age of speed that these cycles are brilliantly designed and built for!

NOW

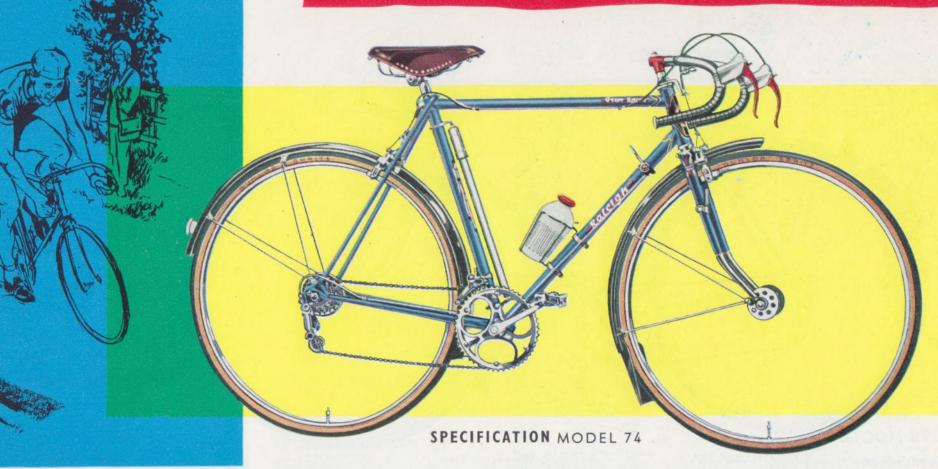
Raleigh bring you the greatest speed range ever!

Brilliantly new from headcrest onwards and built to race-ace requirements . . .

They're here!... the most exciting speed-cycles that ever happened. Right from the vivid new headcrest, all the way through from stem to stern, these new Raleigh sports models are the greatest – in design, in equipment, in sensational value! Read their specifications, check their features and fittings, carefully, critically ... you'll agree these machines would satisfy a racing ace. And yet, in spite of all this, and their lithe, lively lines, their sparkling eye-compelling colours, their prices are realistic ... well within your means though in everything else they're way, way out of this world!

. . . out-of-this-world in design and equipment, down-to-earth in price!

The Raleigh Gran Sport Never before has any Sports Cycle been so excitingly new!



Frame Set Built with finest quality high tensile steel tubing cutaway lugs and bottom bracket in clean contemporary style. Styled front and rear fork ends. Fine taper seat stays incorporating wrap over with scalloped seat lug. Oval to round chainstays and front fork blades.

Fork crown forged and machined.

1. Sizes: 21½", 22½", 23½". Gent's only.

Top tube length 223" c/c. Wheelbase 41 5 normal.

Bottom Bracket height 103".

5. Head and Seat Angles 72° parallel.
6. Front Fork rake 23".

7. Wheel size 27"

8. Brazed on fittings: Fork lamp bracket boss. Gear change cable tunnel at bottom bracket with eyelets on down tube and chainstay. Stop on down tube to locate derailleur gear change levers.

9. Pump clips - Campagnolo on seat tube.

Wheels and Tyres: Dunlop H.P. rims with 27" × 11/4" Dunlop Sprite tyres. Airseal tubes with Presta valves. Racelite hubs 14/16-gauge double butted spokes.

Handlebar: Maes pattern G.B. alloy, $\frac{12}{16}$ " taped and plugged. G.B. solid forged light alloy stem. $2\frac{3}{4}$ " extension on $21\frac{1}{2}$ " and $22\frac{1}{2}$ " frames, $3\frac{1}{2}$ " on $23\frac{1}{2}$ " frame. Brakes: G.B. 'Coureur 66' with Superhood Rapide

levers and quick release.

Mudguards: Bluemel 'Classique'.

Gears: Campagnolo Gran Sport 5-speed 14T, 16T, 18T, 21T, 24T freewheel block. Campagnolo 2-speed chainwheel changer.

Chainwheel: $49T/46T \times \frac{3}{32}$ or $46T \times \frac{3}{32}$.

Chain: Brampton 37 riveted.

Saddle: Brooks' B15N, SPF perforated. Chromium

Equipment: Polished alloy inflator – 18'' on $23\frac{1}{2}''$ frame, 17'' on $22\frac{1}{2}''$ frame, 15'' on $21\frac{1}{2}''$ frame. Coloral single bottle in carrier on down tube.

Finish: Flamboyant Venetian Blue, Firecracker Red, or Sunset Yellow. All with - Black head tube and Gold lined head lugs. Black mudguards with silver centre. Front fork ends chromium plated. Black handlebar tape and brake cables. Contemporary sports style head crest and transfers.

The Raleigh Sprite It can challenge expensive, exclusive machines on any ground



SPECIFICATION MODEL 73

Frame Set Built with finest quality high tensile steel tubing cutaway lugs and bottom bracket in clean contemporary style. Styled front and rear fork ends. Fine taper seat stays incorporating wrap over with scalloped seat lug. Oval to round chainstays and front fork blades.

Fork crown forged and machined.

- 1. Sizes: $21\frac{1}{2}$, $22\frac{1}{2}$, $23\frac{1}{2}$.
- 2. Top tube length 223" c/c.
- 3. Wheelbase 41 5 normal.
- 4. Bottom Bracket height 103".
- 5. Head and Seat Angles 72° parallel.
- 6. Front Fork rake 23".
- 7. Wheel size 27".
- 8. Brazed on fittings: Fork lamp bracket boss. Gear change cable tunnel at bottom bracket with eyelets on down tube and chainstay. Stop on down tube to locate derailleur gear change levers.
- 9. Pump clips Campagnolo on seat tube.

Wheels and Tyres: H.P. rims with 27"×11" Dunlop Sprite tyres - Airseal tubes with 'Presta' valves

14/16-gauge double butted spokes. Handlebar: Maes pattern bend 15 steel, taped and

plugged, $2\frac{1}{2}''$ extension. **Brakes:** G.B. alloy – rubber hoods on levers.

Mudguards: Britton's celluloid.

Gears: Campagnolo 5-speed. Chainwheel: 46T, option 49T/46T double. Saddle: Lycett's L15 Swallow.

Equipment: Inflator as Model 74.

Finish: Polychromatic Silver Grey, Firecracker Red or Flamboyant Electric Blue. All with - Powder Blue head and handlebar tape, Pearl Blue mudguards. Contemporary sports style head crest and transfers.



The Raleigh Blue Streak Mark II

The cycle that altered your ideas of value-now in a brilliant new version



Frame Set Built with finest quality high tensile steel tubing cutaway lugs and bottom bracket in clean contemporary style. Styled front and rear fork ends. Fine taper seat stays incorporating wrap over with scalloped seat lug. Oval to round chainstays and front fork blades. Fork crown forged and machined.

1. Sizes: $21\frac{1}{2}$ ", $22\frac{1}{2}$ ", $23\frac{1}{2}$ ". 2. Top tube length $22\frac{3}{8}$ " c/c.

Wheelbase 41 5 normal. Bottom Bracket height 103".

Head and Seat Angles 72° parallel.

Front Fork rake 23".

7. Wheel size 27".

8. Brazed on fittings: Fork lamp bracket boss. Gear change cable tunnel at bottom bracket with eyelets on down tube and chainstay. Stop on down tube to locate derailleur gear change levers.

9. Pump clips – Campagnolo on seat tube.

Wheels and Tyres: 27" ×1½" Endrick rims – Dunlop White Sprite tyres with Airseal tubes and 'Presta' valves. 14-gauge spokes.

Handlebar: 15" steel Maes pattern bend taped and plugged, $2\frac{1}{2}$ " extension. **Brakes**: G.B. alloy.

Mudguards: Britton's celluloid, Electric Blue. Gears: Benelux 'Mark 7' 32" 5-speed or Sturmey-Archer F.M. 4-speed.

Chainwheel: 46T, option 49T/46T double chainwheel on derailleur gear model only.

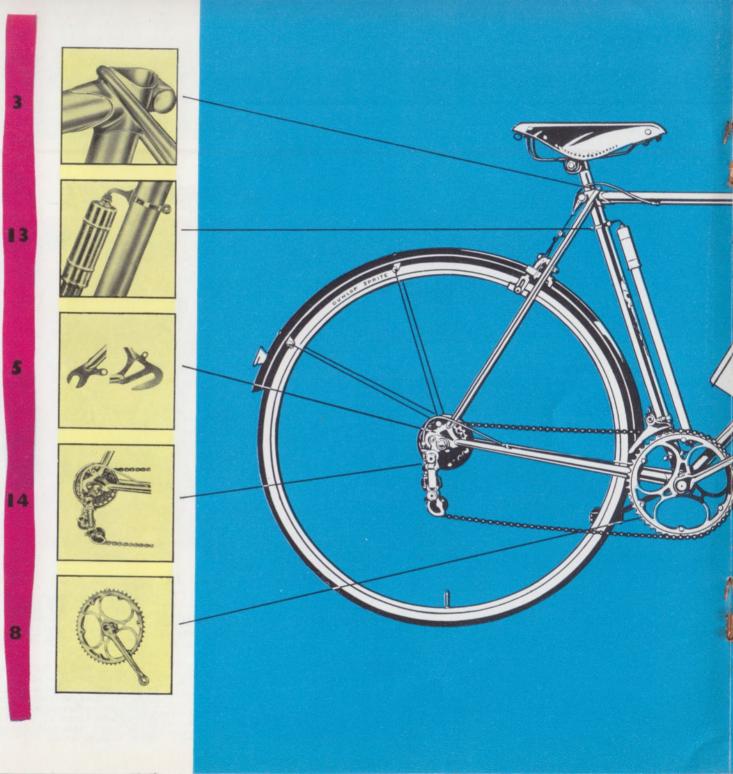
Saddle: Lycett's L15 Swallow.

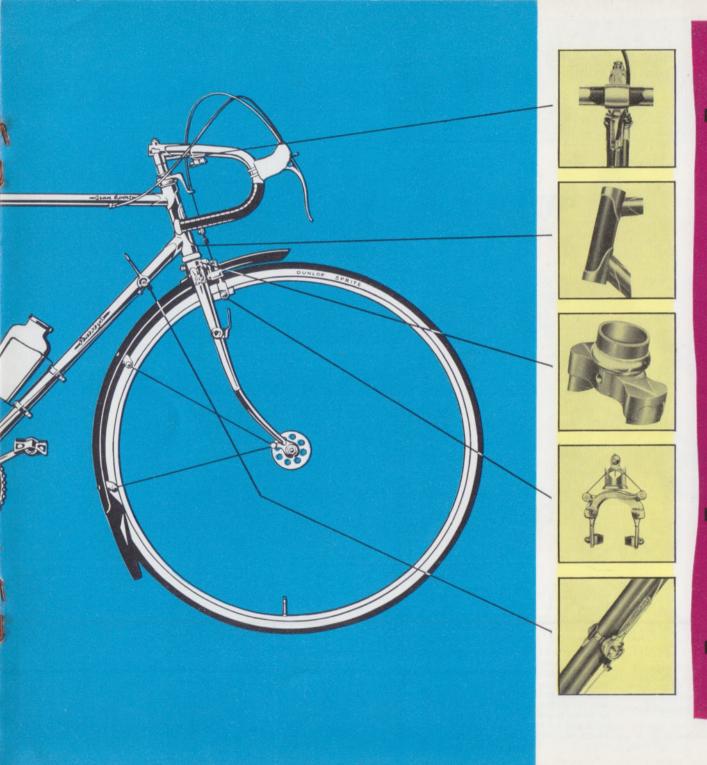
Equipment: Inflator as Model 74. Twin Coloral bottles in carrier on handlebar.

Finish: Polychromatic Silver with Flamboyant Electric Blue Peaks to top and down tubes. Chainstays, Backstays and Fork Blades lined Blue. Unique Blue Streak transfers.

SEE HOW RALEIGH FEATURES AND FITTINGS MEASURE UP TO RACE-ACE REQUIREMENTS

The transfer decoration, of quiet design, effectively blends in with a wide choice of new colours.





THE RACE-ACE FEATURES AND FITTINGS Those marked * are illustrated

Those marked are mastrate

* 1 LUGS

Simple and elegant in design and appearance.

* 2 FORK CROWN

Forged and machined in best racing tradition.

* 3 WRAP OVER

Wrap over seat stays.

- 4 OVAL FORK BLADES AND CHAINSTAY Simple, sturdy and rigidly efficient.
- * 5 FRONT AND REAR ENDS
- 6 BRAZED ON AT ESSENTIAL POINTS
- 7 CHROMIUM PLATED FORK ENDS
- * 8 CHAINWHEEL AND CRANKS
 Chainwheel refreshingly attractive in

Chainwheel - refreshingly attractive in design - beautifully machined cranks.

- 9 LOW BOTTOM BRACKET Bottom bracket – not too low, not too high, just right.
- 10 DOME NUTS
- 11 ANGLES 72° parallel.
- 12 BLUEMEL CLASSIQUE GUARDS
 The best in the world.
- * 13 CAMPAG PUMP CLIPS
- * 14 CAMPAG GEAR

With Raleigh Disc Protector.

- *15 CAMPAG CHANGE LEVER AND STOP
- 16 G.B. ALLOY BEND G.B. Alloy Maes pattern bend with centre liner.
- * 17 G.B. ALLOY STEM
- * 18 G.B. 66 BRAKES

G.B. Alloy Brakes (Coureur 66) quick release centre pull.

- 19 BROOKS' BISN SADDLE PERFORATED
- 20 RACELITE HUBS

Racelite large flange alloy Hubs.

- 21 COLORAL BOTTLE AND DETACHABLE CARRIER
- 22 POLISHED ALLOY INFLATOR
- 23 DUNLOP HIGH PRESSURE RIMS Size 27"×14"
- 24 DUNLOP SPRITE TYRES

The design and equipment which is featured on these pages covers the range of machines – but each and every item does not apply to all models. See individual specifications.

The Raleigh Sprite For the girl who makes the pace and sets the style!



SPECIFICATION MODEL 73L

Frame Set Built with finest quality high tensile steel tubing cutaway lugs and bottom bracket in clean contemporary style. Styled front and rear fork ends. Fine taper seat stays incorporating wrap over with scalloped seat lug. Oval to round chainstays and front fork blades. Fork crown forged and machined.

- 2. Wheelbase 41 5 normal.
- 3. Bottom Bracket height 103".
- 4. Head and Seat Angles 72° parallel.
- 5. Front Fork rake 23".
- 6. Wheel size 27".
- 7. Brazed on fittings: Fork lamp bracket boss. Gear change cable tunnel at bottom bracket with eyelets on down tube and chainstay. Stop on down tube to locate derailleur gear change lever.
- 8. Pump clips Campagnolo on down tube.

Wheels and Tyres: H.P. rims with $27'' \times 1_4^{+''}$ Dunlop Sprite tyres – Airseal tubes with 'Presta' valves. 14/16 gauge double butted spokes.

Handlebar: 7" steel Maes pattern with 21" extension. Brakes: G.B. alloy - rubber hoods on levers.

Mudguards: Britton's celluloid.

Gears: Campagnolo 5-speed.

Chainwheel: 46T, option 49T/46T Double.

Saddle: Lycett's L15 Standard. Equipment: Inflator 17"

Finish: Polychromatic Silver Grey, Firecracker Red or Flamboyant Electric Blue. All with - Powder Blue head and handlebar tape, Pearl Blue mudguards. Contemporary sports style head crest and transfers.

The Raleigh Blue Streak Mark II Smartest bicycle-buy you can make-greatest value you can get



Frame Set Built with finest quality high tensile steel tubing cutaway lugs and bottom bracket in clean contemporary style. Styled front and rear fork ends. Fine taper seat stays incorporating wrap over with scalloped seat lug. Oval to round chainstays and front fork blades. Fork crown forged and machined.

 Size: 21½" only.
 Wheelbase 41½" normal. Bottom Bracket height 103".

Head and Seat Angles 72° parallel.

Front Fork rake 23".

6. Wheel size 27".

7. Brazed on fittings: Fork lamp bracket boss. Gear change cable tunnel at bottom bracket with eyelets on down tube and chainstay. Stop on down tube to locate derailleur gear change lever.

8. Pump clips - Campagnolo on down tube.

Wheels and Tyres: 27" × 14" Endrick rims - Dunlop White Sprite tyres with Airseal tubes and 'Presta' valves. 14-gauge spokes.

Handlebar: 7" steel Maes pattern with 21" extension, option 'All-Rounder'.

Brakes: G.B. alloy.

Mudguards: Britton's celluloid, Electric Blue.

Gears: Benelux 'Mark 7' 32" 5-speed or Sturmey-Archer F.M. 4-speed.

Chainwheel: 46T.

Saddle: Lycett's L15 Standard.

Equipment: Inflator 17". Twin Coloral bottles in carrier on handlebar.

Finish: Polychromatic Silver with Flamboyant Electric Blue Peaks to top and down tubes. Chainstays, Backstays and Fork Blades lined Blue. Unique Blue Streak

Experts qu enthusiastic over...

The Raleigh Gran Sport

Before the Raleigh Gran Sport was put on the market we invited several well-known cycling journalists - men with a real knowledge of 'race-ace' requirements, and whose judgements are followed by millions of readers - to say what they thought of this new cycle.



BOB RODNEY of the Daily Mirror said -"Every design point, every piece of equipment, every fitting makes you enthusiastic about the Raleigh Gran Sport!"

BILL MILLS



SIDNEY SALTMARSH of the Daily Herald said -"Obviously everything has been thought about, and thought

of the News Chronicle said -

tailor-made features before."

bicycle to have so many

"I've never known a ready-made



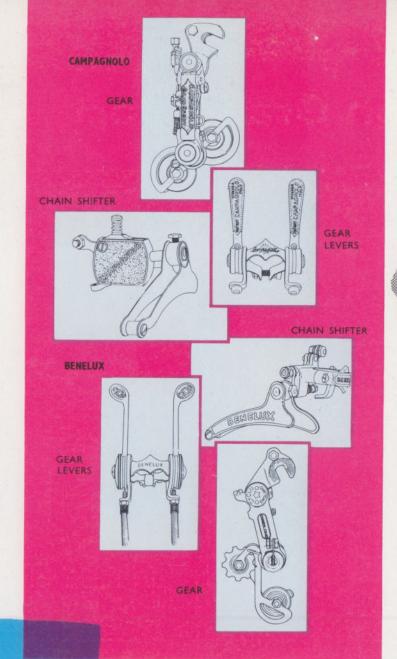
ANY RALEIGH CAN BE YOURS ON EASY TERMS

ANY RALEIGH CAN BE YOURS ON EASY TERMS FOR A SMALL DEPOSIT AND PAYMENTS SPREAD OVER 9, 12 or 18 MONTHS.

ASK YOUR RALEIGH DEALER for full details of the attractive terms available which include insurance cover against accidental damage, fire or theft of your Raleigh and your weekly instalment paid for you in the event of ACCIDENT, SICKNESS OR UNEMPLOYMENT

(We regret that Unemployment Cover is not available in Northern Ireland)

TAKE ADVANTAGE of the RALEIGH EASY TERMS incorporating the NO WORRY PAYMENTS PROTECTION PLAN



CAMPAGNOLO AND BENELUX GEARS FOR THE DISCRIMINATING RIDER

CAMPAGNOLO GRAN SPORT GEAR

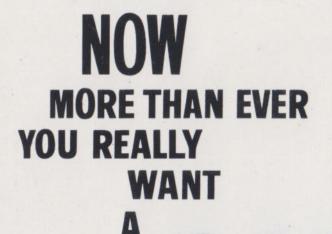
The finest gear of its kind fitted to the renowned Raleigh Gran Sport and Raleigh Sprite

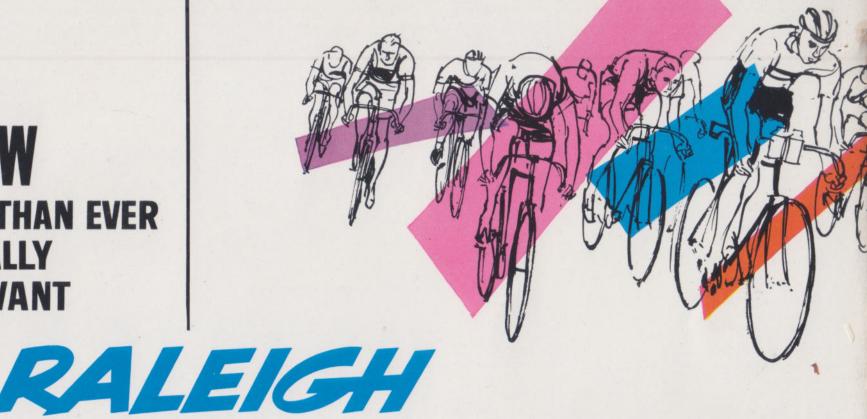
CYCLO BENELUX MARK 7 GEAR

This superb chain gear is fitted to the Raleigh Blue Streak

RALEIGH special easy terms

include insurance!





—the name you know best in bicycles

A Product of Raleigh Industries Ltd.

You can rely on your Raleigh dealer for every cycling service ->